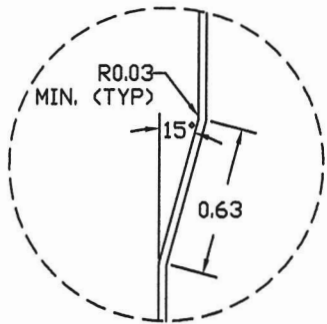
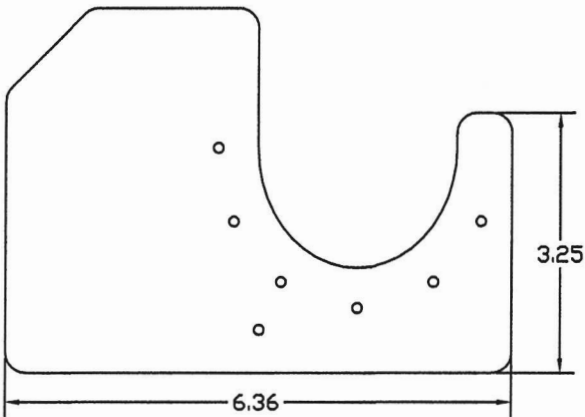
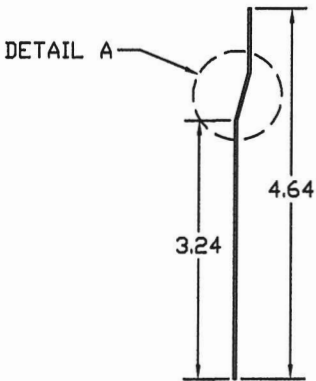


MATERIAL: 2024-T3, QQ-A-250/4, AMS 4037
STOCK: 0.032 SHEET
WEIGHT: 0.07 lbs

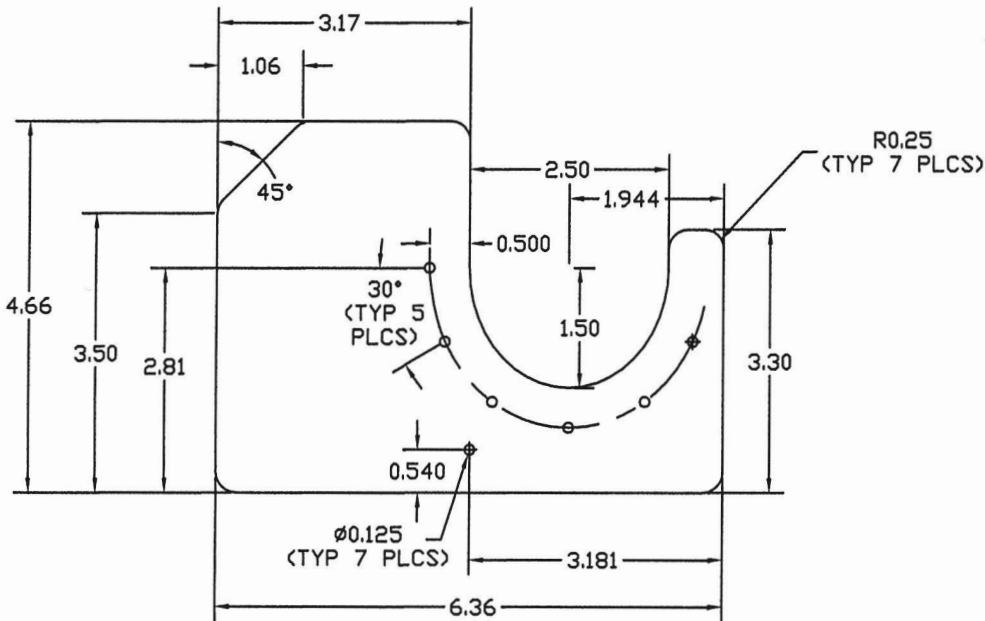
SHEET	REV	ECO	DATE	DESCRIPTION	APR	CHK
1	A		09/25/09	07/30/99: Ø0.125 WAS 8X, DETAIL A DIM 0.63 WAS 0.28, 15° WAS 45°	REA	LS



DETAIL A



-1 DOUBLER



FLAT PATTERN

BREAK ALL SHARP EDGES

Paravion® ✓Technology Inc.		TITLE DOUBLER			DRAWING NO. 206AC-5030			
DIMENSIONS IN INCHES								
TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO	
		DJSH	PR	LS	12/18/98	A		
.X = ± .1								
.XX = ± .05								
.XXX = ± .010								
ANGLES = ± 1°		DO NOT SCALE DRAWING				SHEET		
		© 1999 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				1 OF 1		

PROTO
A

.X = ± .1
.XX = ± .05
.XXX = ± .010
ANGLES = ± 1°